



kastamonu

ENTEĞRE AĞAÇ SANAYİ VE TİC. A.Ş. | INTEGRATED FORESTRY INDUSTRY AND TRADE INC.

KASTAMONU ENTEĞRE AĞAÇ SAN. ve TİC.A.Ş			URBAN FLOORING TECHNICAL SPECIFICATION
CONTROL CRITERIA	TEST METHOD	UNIT	RANGES OF NOMINAL THICKNESS (mm.)
			URBAN Standart Limit Kast. Ent. Perf.
WIDTH AND LENGTH	TS EN 13329	mm	≤ 0,1 mm , ≤ 0,5 mm
THICKNESS	TS EN 13329	mm	≤ 0,5 mm
SQUARENESS OF THE ELEMENT	TS EN 13329	mm	≤ 0,2 mm
DENSITY	TS EN 323	Kg/m ³	875 ± % 7
SWELLING IN THICKNESS (24h)- (Max.)	TS EN 317	%	% 15 max.
HEIGHT DIFFERENCE BETWEEN ELEMENTS (Max.)	TS EN 13329	mm	max.0,15 mm
INTERNAL BOND (Min.)	TS EN 319	N/mm ²	≥ 1,25
STRAIGHTNESS OF THE SURFACE LAYER	TS EN 13329	mm/m	0,30 mm/m
FLATNESS OF THE ELEMENT	TS EN 13329	%	∫ □ □ concave ≤ 0,15 ∫ □ □ convex ≤ 0,20 ∫ □ concave ≤ 0,50 ∫ □ convex ≤ 1
ABRASION RESISTANCE	TS EN 13329	CLASS	AC4
RESISTANCE TO STAINING	TS EN 438	CLASS	5
FORMALDEHYDE	TS EN ISO 12460-3	CLASS	E1
SURFACE SOUNDNESS	TS EN 13329	N/mm ²	≥ 1,25

REF: TS 64-5 EN 622 – 5 FIBREBOARD – SPECIFICATION – PART 5: REQUIREMENTS FOR DRY PROCESS BOARDS (MDF).

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Adana Plant